



Installer manual

CTC CombiAir

6, 8, 12, 16

Air/water heat pump

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CTC CombiAir Table of Contents

1 Important information

Safety information

This manual describes installation and service procedures for implementation by specialists.

The manual must be left with the customer.

This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved. Children shall not play with the appliance. Cleaning and user maintenance shall not be made by children without supervision.

Rights to make any design or technical modifications are reserved.

Symbols



NOTE

This symbol indicates danger to person or machine



Caution

This symbol indicates important information about what you should consider when installing or servicing the installation.



TIP

This symbol indicates tips on how to facilitate using the product.

Marking

- **CE** The CE mark is obligatory for most products sold in the EU, regardless of where they are made.
- **IP24** Classification of enclosure of electro-technical equipment.



Danger to person or machine.



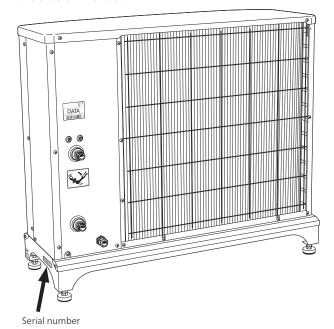
Read the User Manual.



Read the Installer Manual.

Serial number

The serial number for CTC CombiAir can be found on the side of the foot.





Caution

You need the product's (12 digit) serial number for servicing and support.

Recovery



Leave the disposal of the packaging to the installer who installed the product or to special waste stations.

Do not dispose of used products with normal household waste. It must be disposed of at a special waste station or dealer who provides this type of service.

Improper disposal of the product by the user results in administrative penalties in accordance with current legislation.

Environmental information

This unit contains a fluorinated greenhouse gas that is covered by the Kyoto agreement.

The equipment contains R410A, a fluorinated greenhouse gas with a GWP value (Global Warming Potential) of 2088. Do not release R410A into the atmosphere.

Inspection of the installation

Current regulations require the heating installation to be inspected before it is commissioned. The inspection must be carried out by a suitably qualified person. Fill in the page for information about installation data in the User manual.

~	Description	Notes	Signature	Date
Hea	ating medium (page 27)			
	System flushed			
	System vented			
	Particle filter			
	Shut-off and drain valve			
	Charge flow set			
Elec	ctricity (page 30)			
	Fuses property			
	Safety breaker			
	Earth circuit-breaker			
	Heating cable type/effect			
	Fuse size, heating cable (F3)			
	Communication cable connected			
	CTC CombiAir addressed (only when cascade connection)			
	Connections			
	Main voltage			
	Phase voltage			
	When installing CTC CombiAir, check that the software version of the indoor module/control module is at least 2020-06-01.			
Mis	cellaneous			

Indoor modules

CTC EcoZenith i360 H/L 3x400 V, 3x230 V, 1x230 V

Control modules

CTC EcoLogic M, L 1x230 V

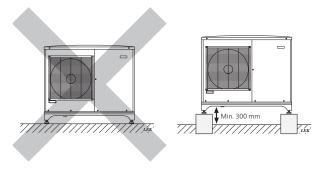
2 Delivery and handling

Transport and storage

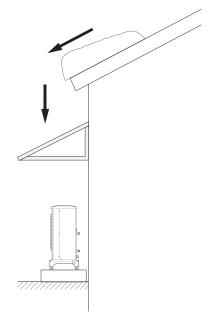
CTC CombiAir must be transported and stored vertically.

Assembly

- Place CTC CombiAir outdoors on a solid level base that can take the weight, preferably a concrete foundation.
 If concrete slabs are used they must rest on asphalt or shingle.
- The concrete foundation or slabs must be positioned so that the lower edge of the evaporator is at the level of the average local snow depth, although a minimum of 300 mm.
- The CTC CombiAir should not be positioned next to sensitive walls, for example, next to a bedroom.
- Also ensure that the placement does not inconvenience the neighbours.
- CTC CombiAir must not be placed so that recirculation of the outdoor air can occur. This causes lower output and impaired efficiency.
- The evaporator should be sheltered from direct wind, which negatively affects the defrosting function. Place CTC CombiAir protected from wind against the evaporator.
- Large amounts of condensation water, as well as melt water from defrosting, may be produced. Condensation water must be led off to a drain or similar (see page 10.
- Care must be exercised so that the heat pump is not scratched during installation.



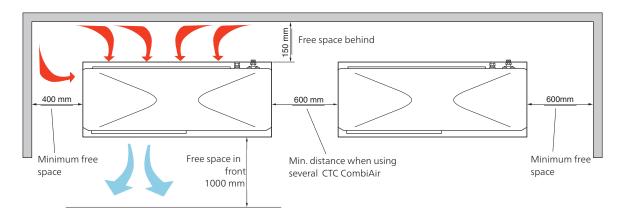
Do not place CTC CombiAir directly on the lawn or other non solid surface.



If there is a risk of snow slip from roof, a protective roof or cover must be erected to protect the heat pump, pipes and wiring.

Installation area

The distance between CTC CombiAir and the house wall must be at least 150 mm. Clearance in front of CTC CombiAir should be at least one metre.



Condensation water trough

The condensation water trough collects and leads away most of the condensation water from the heat pump.



NOTE

It is important for the heat pump's function that the condensation water is led away and that the outlet for the condensation water pipe (KVR) is placed so as to prevent damage to the building.

Condensation runoff should be checked regularly, especially during the autumn. Clean if necessary.



NOTE

Pipe with heating cable for draining the condensation water trough is not included.

To ensure this function, the accessory KVR should be used.

KVR= Condensation water pipe



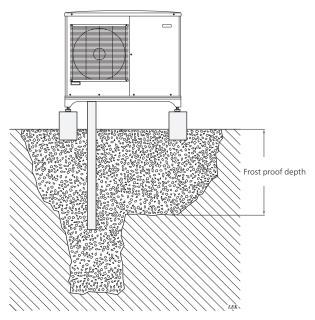
NOTE

The electrical installation and wiring must be carried out under the supervision of an authorised electrician.

- The condensation water (up to 50 litres/24 hrs) that collects in the trough should be routed away by a pipe to an appropriate drain, it is recommended that the shortest outdoor stretch possible is used.
- The section of the pipe that can be affected by frost must be heated by the heating cable to prevent freezing.
- Route the pipe downward from CTC CombiAir .
- The outlet of the condensation water pipe must be at a depth that is frost free or alternatively indoors (with reservation for local ordinances and regulations).
- Use a water trap for installations where air circulation may occur in the condensation water pipe.
- The insulation must seal against the bottom of the condensation water trough.

Recommended alternative for leading off condensation water

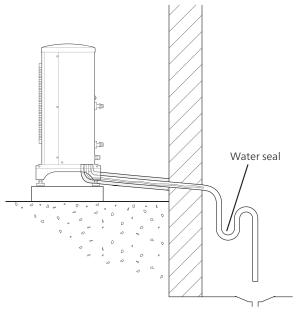
Stone caisson



If the house has a cellar the stone caisson must be positioned so that condensation water does not affect the house. Otherwise the stone caisson can be positioned directly under the heat pump.

The outlet of the condensation water pipe must be at frost free depth.

Drain indoors



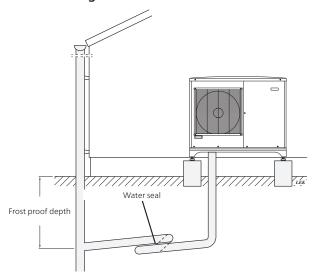
The condensation water is lead to an indoor drain (subject to local rules and regulations).

Route the pipe downward from CTC CombiAir .

The condensation water pipe must have a water seal to prevent air circulation in the pipe.

 $\ensuremath{\mathsf{KVR}}$ are spliced as illustrated. Pipe routing indoors is not included.

Gutter drainage



The outlet of the condensation water pipe must be at frost free depth.

Route the pipe downward from CTC CombiAir.

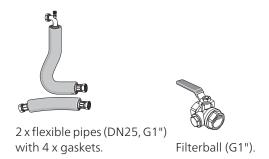
The condensation water pipe must have a water seal to prevent air circulation in the pipe.



Caution

If none of the recommended alternatives is used good lead off of condensation water must be assured.

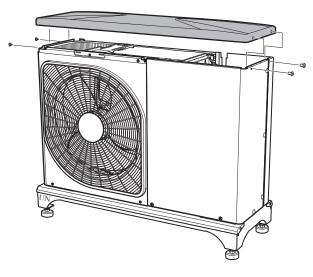
Supplied components



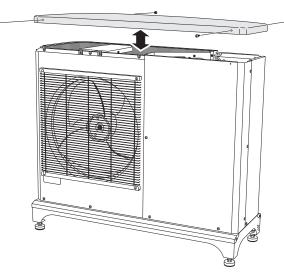


1 x communication cable

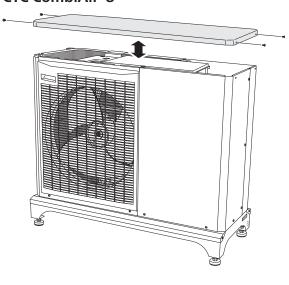
Removing the covers



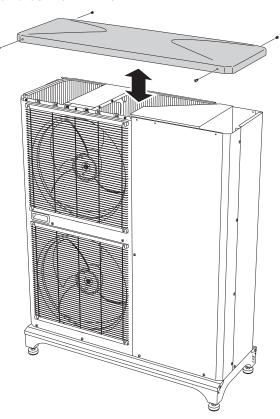
CTC CombiAir 12



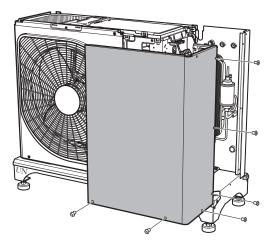
CTC CombiAir 8



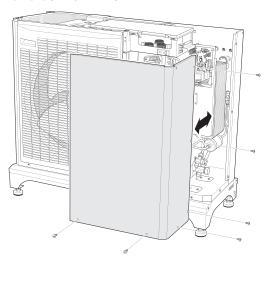
CTC CombiAir 16



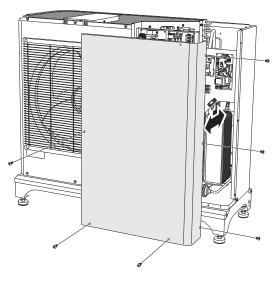
Removing the front panel



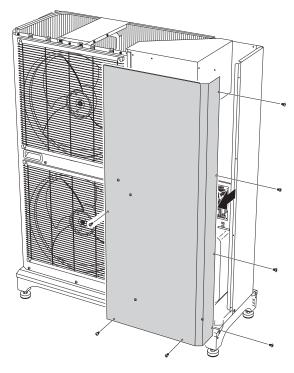
CTC CombiAir 8



CTC CombiAir 12

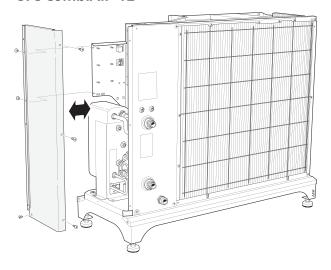


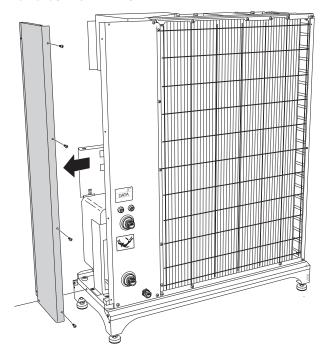
CTC CombiAir 16



Removing the side panel

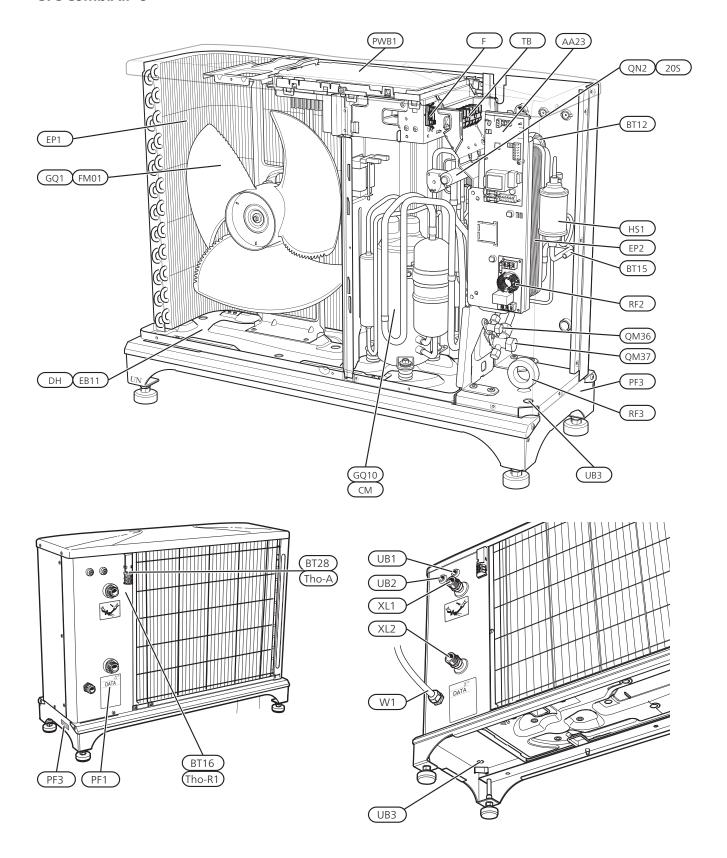
CTC CombiAir 12

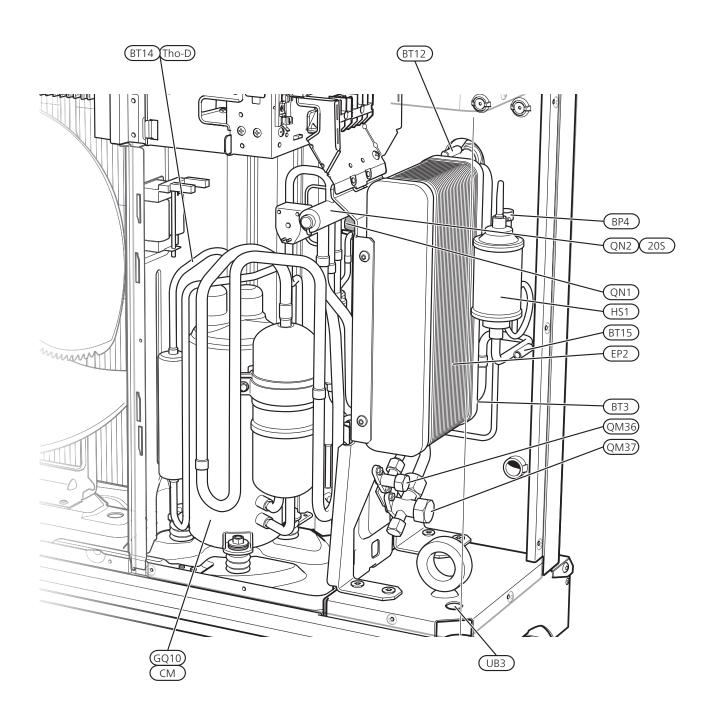


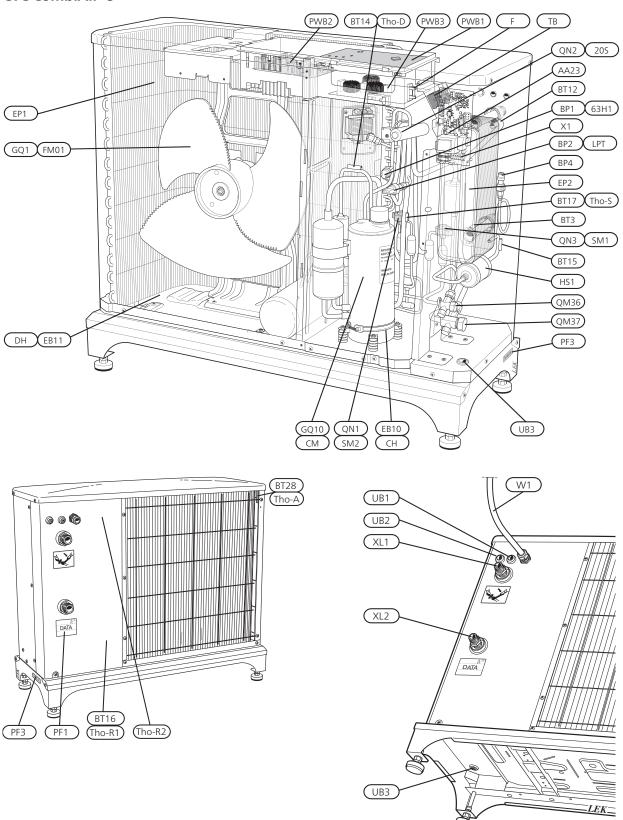


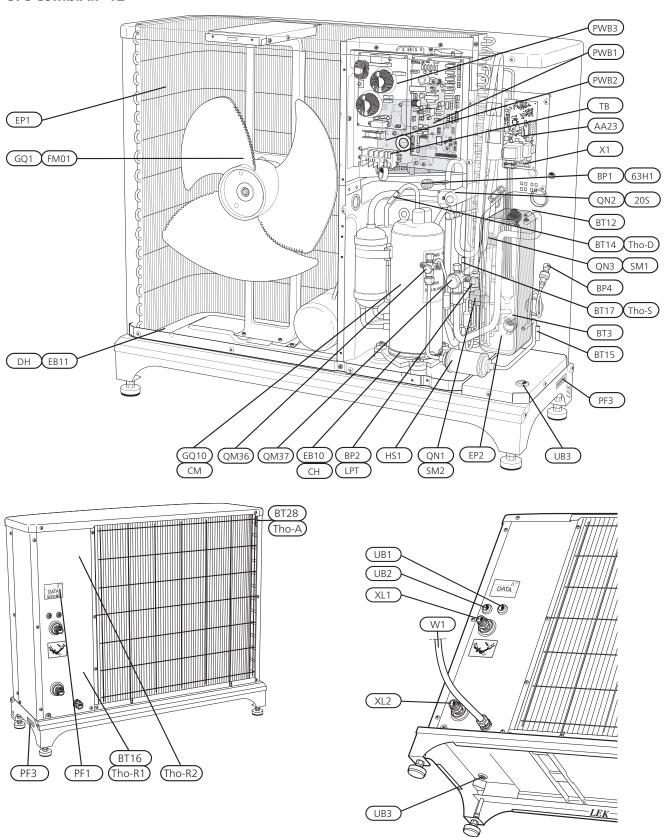
3 The heat pump design

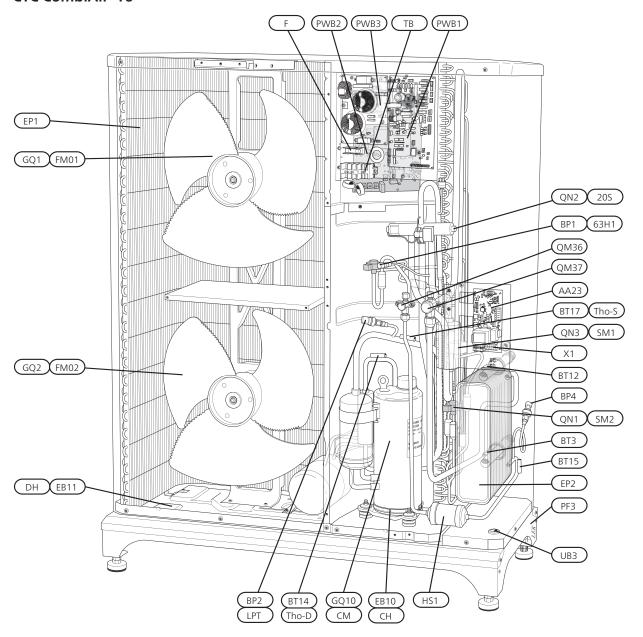
General

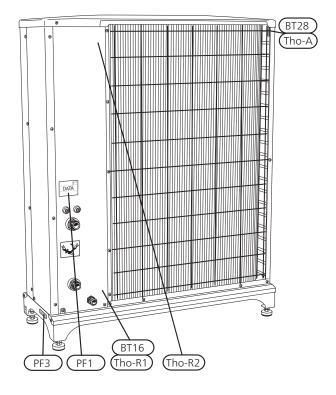


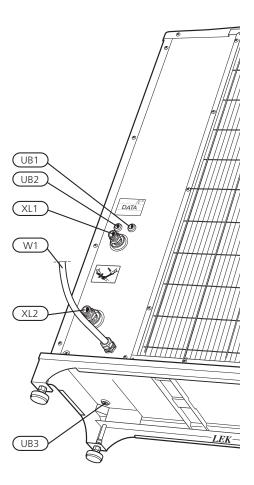












List of components CTC CombiAir

Pipe connections

QM36 Shut-off valve, liquid side QM37 Shut-off valve, gas side

XL1 Connection, heating medium out from the

heat pump, G1" (Ø28 mm)

XL2 Connection, heating medium in to the heat

pump, G1" (Ø28 mm)

Sensors etc.

BP1 (63H1) High pressure pressostat

BT3 Temperature sensor, heating medium return

line

BT12 Temperature sensor, condenser supply line

BT14 (Tho- Temperature sensor, hot gas

D)

BT15 Temperature sensor, fluid pipe BT16 (Tho- Temperature sensor 1, evaporator

R1)

BT17 (Tho- Temperature sensor, suction gas

S)

BT28 (Tho- Temperature sensor, ambient

A)

BP2 (LPT) Low pressure transmitter
BP4 High pressure sensor

Tho-R2 Temperature sensor 2, evaporator

Electrical components

AA23 Communication board

AA23-F3 Fuse for external heating cable (250 mA), max

45 W.

AA23-S3 DIP switch, addressing of outdoor unit

AA23-X1 Terminal block, KVR

AA23-X4 Terminal block, communication from indoor

module

AA23-X100 Communication with TB EB10 (CH) Compressor heater EB11 (DH) Drip tray heater

F Main fuse compressor unit

GQ1 (FM01) Fan GQ2 (FM02) Fan

(PWB1) Control board(PWB2) Inverter board(PWB3) Filter board

RF2 EMC filter for inverter

RF3 EMC filter for incoming supply

(TB) Terminal block, incoming supply and commu-

nication with board AA23

Cooling components

QN2 (20S) 4-way valve GQ10 (CM) Compressor

QN3 (SM1) Expansion valve, cooling QN1 (SM2) Expansion valve, heating

EP1 Evaporator (copper pipe with aluminium

flange)

EP2 Condenser HS1 Drying filter

Miscellaneous

PF1 Type plate
PF3 Serial number

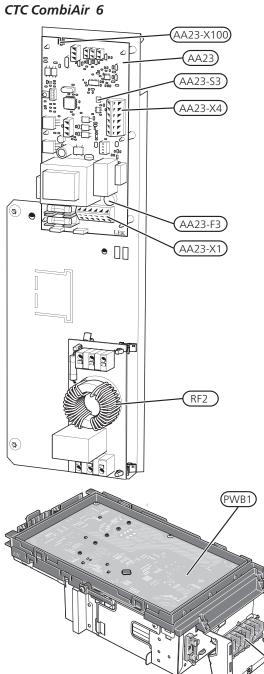
UB1 Cable gland, incoming supply
UB2 Cable grommet, communication
UB3 Cable gland, heating cable (EB14)

W1 Cable, incoming supply

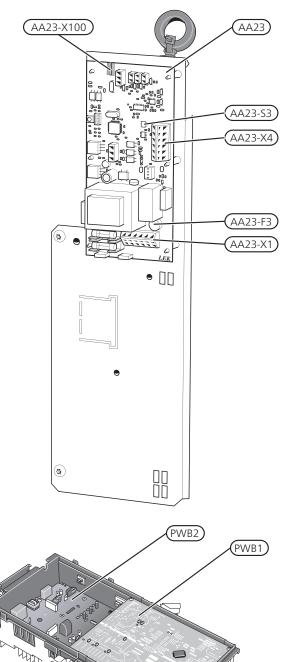
Designations according to standard EN 81346-2.

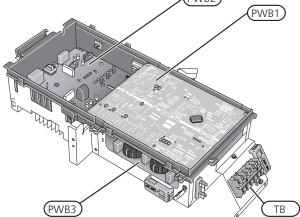
Designations within brackets according to the supplier's standard.

Electrical connection

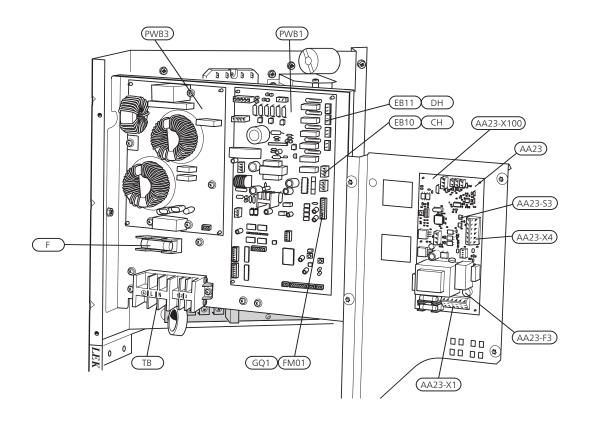


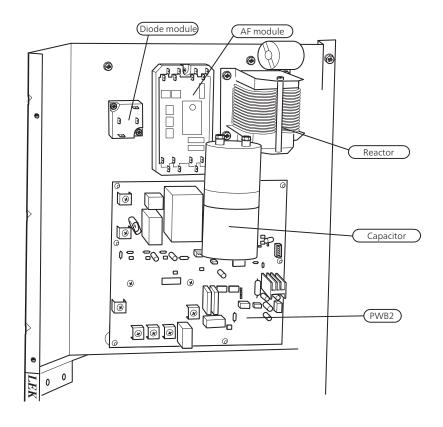
CTC CombiAir 8

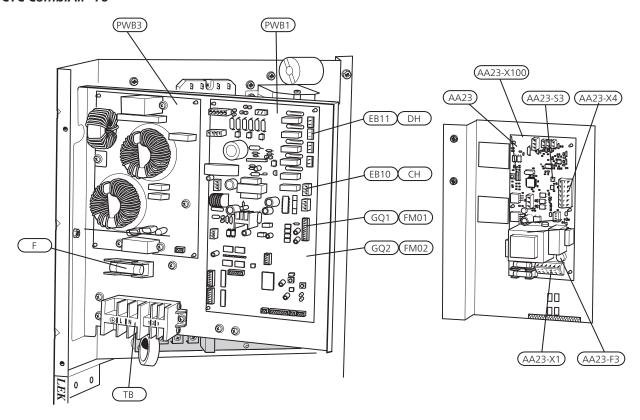


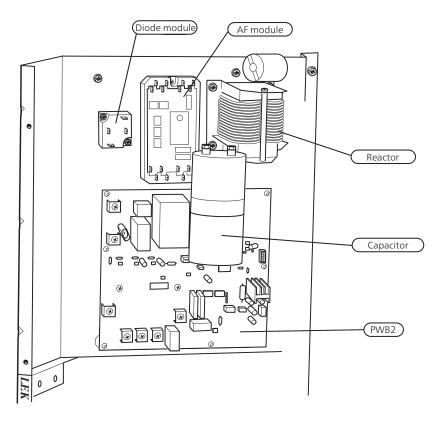


ТВ









Electrical components

AA23 Communication board

AA23-F3 Fuse for external heating cable (250 mA), max

45 W.

AA23-S3 DIP switch, addressing of outdoor unit

AA23-X1 Terminal block, KVR

AA23-X4 Terminal block, communication from indoor

module

AA23-X100 Communication with TB EB10 (CH) Compressor heater EB11 (DH) Drip tray heater

F Main fuse compressor unit

GQ1 (FM01) Fan GQ2 (FM02) Fan

(PWB1) Control board(PWB2) Inverter board(PWB3) Filter board

RF2 EMC filter for inverter

RF3 EMC filter for incoming supply

(TB) Terminal block, incoming supply and commu-

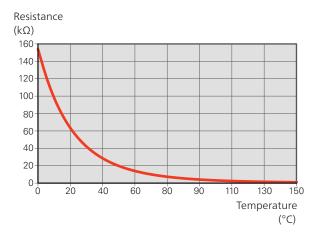
nication with board AA23

Designations according to standard EN 81346-2.

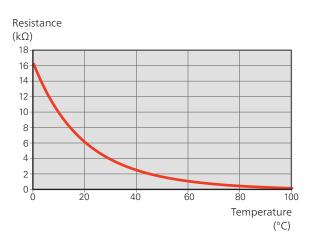
Designations within brackets according to the supplier's standard.

Sensor data

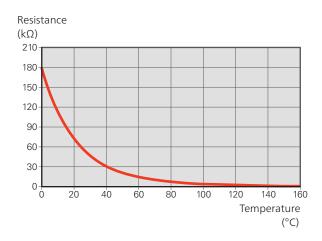
Tho-D



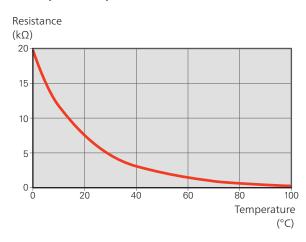
Tho-A, R



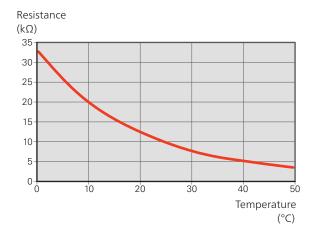
Tho-D



Tho-S, Tho-R1, Tho-R2



Tho-A (BT28)



4 Pipe connections

General

Pipe installation must be carried out in accordance with current norms and directives.

The pipe dimension should not be less than the recommended pipe diameter according to the table. However, each system must be dimensioned individually to manage the recommended system flows.

Minimum system flows

The installation must be dimensioned at least to manage the minimum defrosting flow at 100% pump operation, see table.

Air/water heat pump	Minimum flow during defrosting (100% pump speed (I/s)	Minimum recommen- ded pipe di- mension (DN)	Minimum recommen- ded pipe di- mension (mm)
CTC Combi- Air 6	0.19	20	22
CTC Combi- Air 8	0.19	20	22
CTC Combi- Air 12	0.29	20	22
CTC Combi- Air 16	0.39	25	28



NOTE

An undersized system can result in damage to the machine and lead to malfunctions.

CTC CombiAir can only operate up to a return temperature of about 55 °C and an outgoing temperature of about 58 °C from the heat pump.

CTC CombiAir is not equipped with external shut off valves on the water side; these must be installed to facilitate any future servicing. The return temperature is limited by the return line sensor.

Water volumes

When docking with CTC CombiAir , free flow in the climate system is recommended for correct heat transfer. This can be achieved through the use of a bypass valve. If free flow cannot be ensured, it is recommended that a buffer tank be installed.

Following water volumes are recommended

CTC CombiAir	6	8	12	16
Minimum volume, climate system during heating/cooling	201	50 l	801	150 l
Minimum volume, climate system during under floor cooling	50 l	80 I	100	150

A

NOTE

The pipe work must be flushed before the heat pump is connected, so that any contaminants do not damage the components.

Pipe coupling heating medium circuit

- CTC CombiAir can be connected to the heating system according to one of the system solutions that can be downloaded from the website ctc.se.
- The heat pump must be vented by the upper connection (XL1) using the venting nipple on the enclosed flexible hose.
- Install the enclosed particle filter before the inlet, i.e. the lower connection (XL2) on CTC CombiAir.
- All outdoor pipes must be thermally insulated with at least 19 mm thick pipe insulation.
- Install shutoff and drain valves so that CTC CombiAir can be emptied in the event of prolonged power failures.
- The supplied flexible hoses act as vibration dampers.
 The flexible pipes are fitted so an elbow is created, thus acting as vibration damping.

27

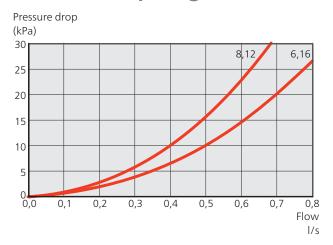
CTC CombiAir Chapter 4 | Pipe connections

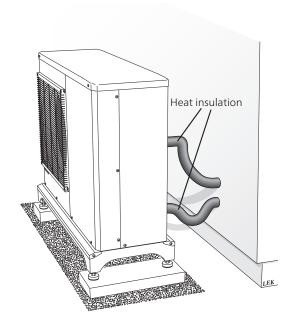
Charge pump

The charge pump (not included in the product) is powered and controlled from the indoor module/control module. It has a built-in anti-freezing function and must therefore not be switched off when there is a risk of freezing.

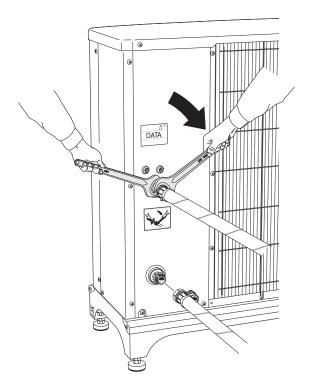
At temperatures below +2 °C the charge pump runs periodically, to prevent the water from freezing in the charge circuit. The function also protects against excess temperatures in the charge circuit.

Pressure drop diagram





Pipe connections flex hose



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Chapter 4 | Pipe connections CTC CombiAir

Docking alternatives

The safety equipment must be installed in accordance with current regulations for all docking options.

For information about docking options, see the manual for the controlling product.

Connecting accessories

Instructions for connecting accessories can be found in the installation instructions provided for each accessory. See section Accessories for a list of the accessories that can be used with CTC CombiAir.

5 Electrical connections

General

- The heat pump must not be connected without the permission of the electricity supplier and must be connected under the supervision of a qualified electrician.
- If a miniature circuit-breaker is used, this must have motor characteristic "C" (compressor operation). For MCB size, see "Technical specifications".
- CTC CombiAir does not include an omnipolar circuit breaker on the incoming power supply. The heat pump's supply cable (W1) must therefore be connected to a circuit breaker with a breaking gap of at least 3 mm. If the building is equipped with a residual current device, the heat pump should be equipped with a separate one. The residual current device should have a nominal tripping current of no more than 30 mA. Incoming supply must be 230 V 50Hz via electrical distribution units with fuses.
- If an insulation test is to be carried out in the building, disconnect the heat pump.
- Communication cable (W2) is inserted from the rear side through UB2.
- Connect communication cable (W2) from terminal block (AA23-X4) to the indoor module.



NOTE

Electrical installation and any servicing must be carried out under the supervision of a qualified electrician. Disconnect the current with the circuit breaker before carrying out any servicing. Electrical installation and wiring must be carried out in accordance with the national stipulations in force.



NOTE

Check the connections, main voltage and phase voltage before starting the machine to prevent damage to the air/water heat pump's electronics.



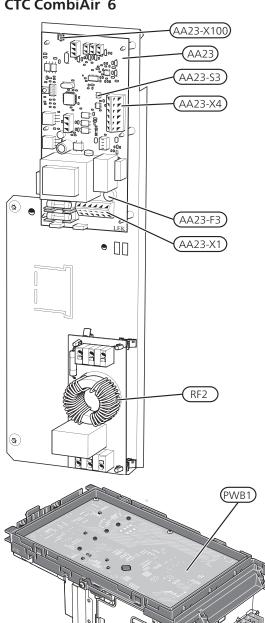
NOTE

The live external control must be taken into consideration when connecting.

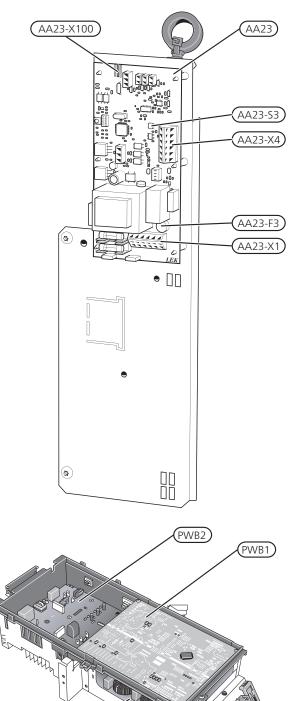


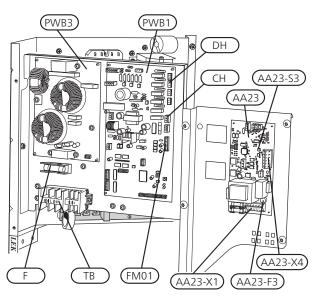
If the supply cable is damaged, only CTC, its service representative or similar authorised person may replace it to prevent any danger and damage.

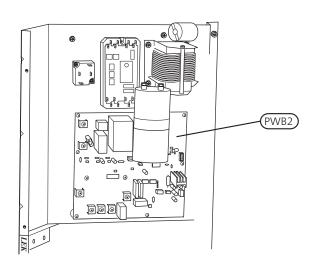
CTC CombiAir 6

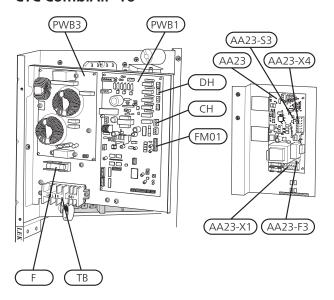


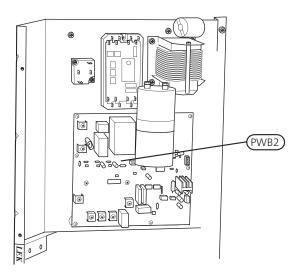
ТВ











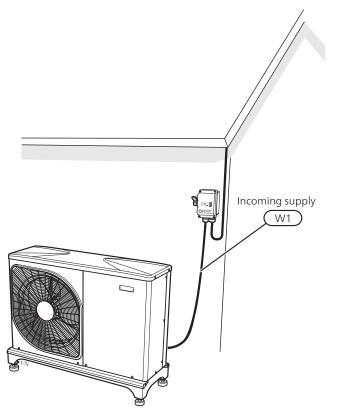
Connections

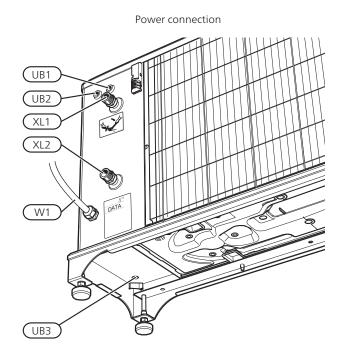


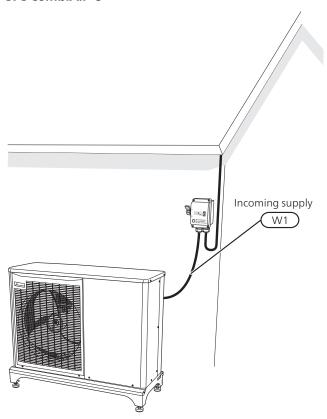
NOTE

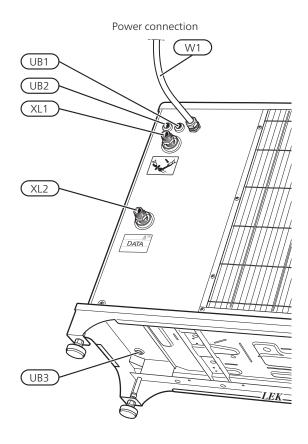
To prevent interference, unscreened communication and/or sensor to external connections cables must not be laid closer than 20 cm to high voltage cables when cable routing.

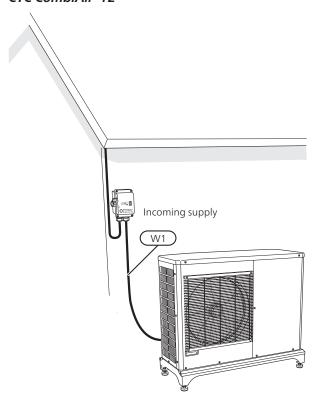
Power connection

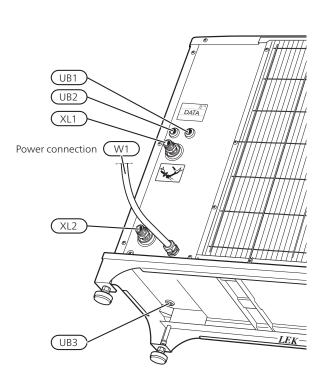


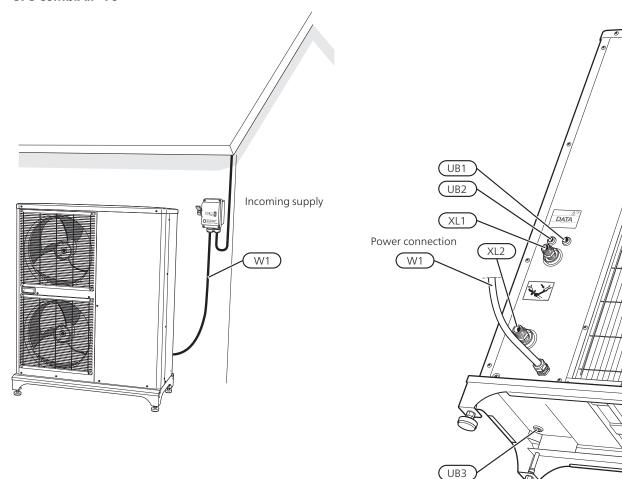












Incoming supply cable (W1) is enclosed and connected to terminal block X1 at the factory. Outside the heat pump there is approx. 1.8 m of cable available.

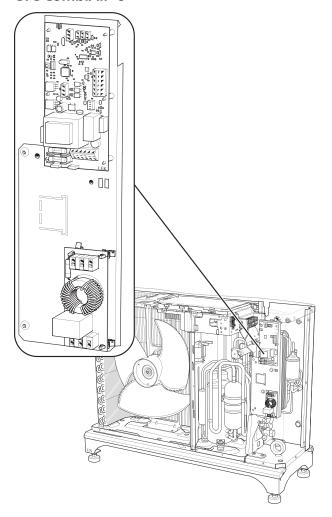
Connect communication cable (W2) (provided by installer) to terminal block AA23-X4 and secure with two cable ties, see image.

For connection of accessory KVR, heating cable (EB14) is connected via cable grommet UB3, see External heating cable KVR (Accessory) on page 37.

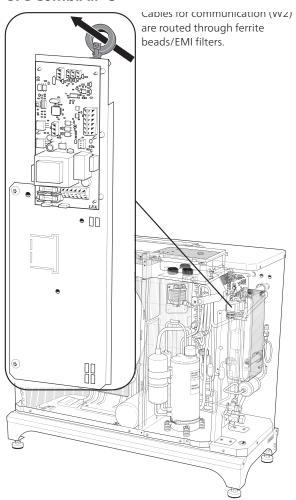
List of components

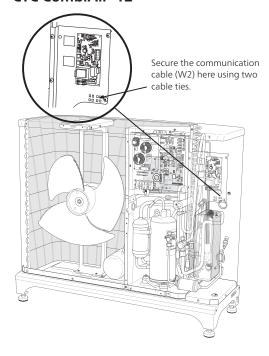
UB1 Cable grommet, cascade connection
UB2 Cable grommet, communication
UB3 Cable grommet, heating cable (EB14)

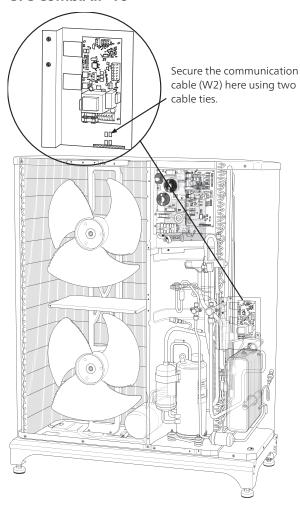
W1 Cable, incoming supply



CTC CombiAir 8







External heating cable KVR (Accessory)

CTC CombiAir is equipped with a plinth for external heating cable EB14 not supplied). The connection is fused with 250 mA (F3 on the communication board AA23). If another cable is to be used, the fuse must be replaced with a suitable one (see table).



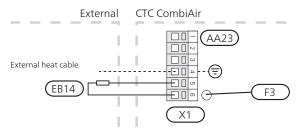
NOTE

Self regulating heating cables must not be connected.

Length, heating cable (m)	P _{tot} (W)	Fuse (F3)	Part No.
1	15	T100mA/250V	718 085
3	45	T250mA/250V	518 900*
6	90	T500mA/250V	718 086

^{*}Fitted at the factory.

Connect external heating cable (EB14) to terminal block X1:4–6 according to following image:





NOTE

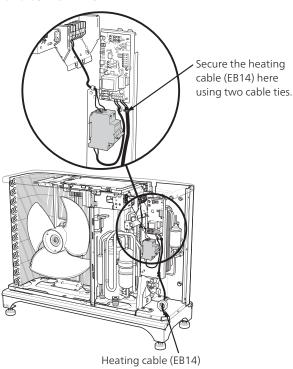
The pipe must be able to withstand the heat from the heating cable.

To ensure this function, the accessory KVR should be used.

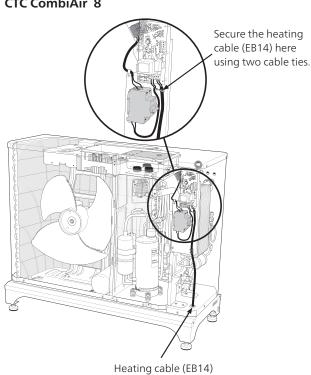
Cable routing

The following images show recommended cable routing from the electrical connection to the condensation pipe. Route the heating cable (EB14) through the gland on the underside and secure with two cable ties at the electrical connection. The transition between the electrical cable and the heating cable must occur after the gland to the condensation pipe.

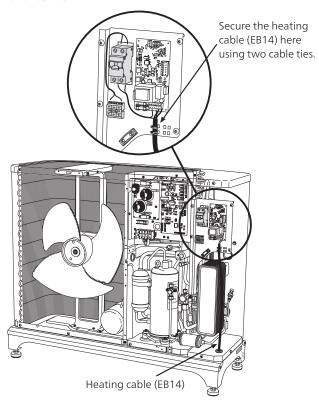
CTC CombiAir 6

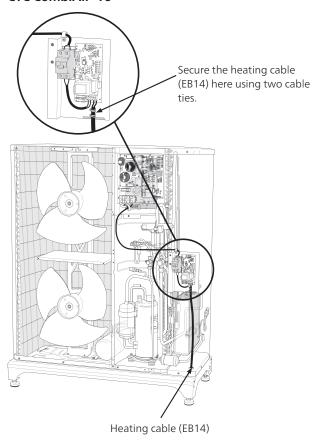


CTC CombiAir 8



CTC CombiAir 12



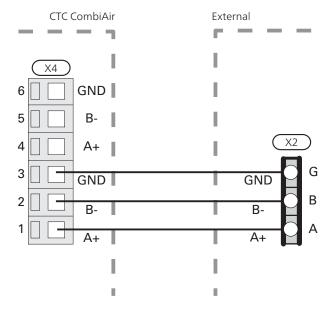


Ambient temperature sensor

An ambient temperature sensor BT28 (Tho-A) is located on the rear of CTC CombiAir .

Communication indoor module

CTC CombiAir can communicate with CTC indoor modules, by connecting the indoor module to the terminal block X4:1–3 according to the following image:



For more information, see the manual for the controlling product. $\label{eq:controlling}$

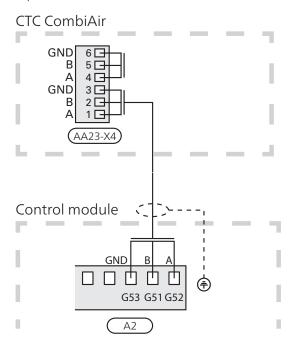
Connection between CTC CombiAir and control module



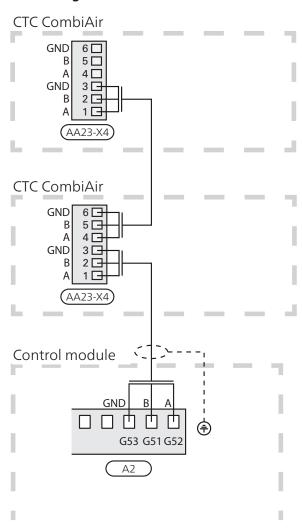
NOTE

When installing CTC CombiAir, the CTC control module must have the correct software version. Please ensure that the control module, in this case, has at least software version 2020-06-01.

The cable between the units must be connected between the terminal block for communication (AA23-X4:1, 2, 3) in CTC CombiAir and the terminal block for communication (A2-G52(A), -G51 (B), -G53 (GND)) in CTC EcoLogic M, L.



CTC EcoLogic M, L and several CTC CombiAir



Addressing via cascade connection

On the communication board (AA23-S3), the communication address is selected for CTC CombiAir to the control module. The default address for CTC CombiAir is 1. In a cascade connection, all CTC CombiAir must have a unique address. The address is coded in binary. Heat pumps can also be named via the software from the control module. This assumes that heat pump 1 (Address 1) is set by default (Off/Off).

For more information, see the Installation and Maintenance Instructions for the control module.

Address	S3:1	S3:2	S3:3
1	OFF	OFF	OFF
2	On	OFF	OFF
3	OFF	On	OFF
4	On	On	OFF
5	OFF	OFF	On
6	On	OFF	On
7	OFF	On	On
8	On	On	On

6 Commissioning and adjusting

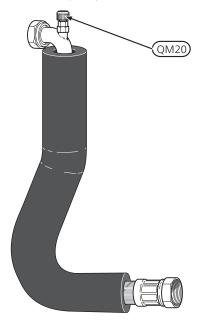
Preparations

- Before commissioning, check that the charge circuit and climate system are filled and well vented.
- Check the pipe system for leaks.

Filling and venting

Filling and venting the heating medium system.

- 1. The heating medium system is filled with water to the required pressure.
- 2. Vent the system using the venting nipple (QM20) on the enclosed flexible hose and possibly the circulation pump.



Compressor heater

CTC CombiAir (does not apply to CTC CombiAir 6) is equipped with a compressor heater that heats the compressor before start-up and when the compressor is cold.



NOTE

The compressor heater must have been connected for 6 – 8 hours before the first start, see the section "Start-up and inspection" in the Installer Manual for the indoor section

Start-up and inspection

- 1. The compressor heater (CH) must have been operational for at least 6 8 hours before the compressor start can be initiated. This is done by switching on the control voltage and disconnecting the communication cable.
- 2. The communication cable on the terminal block AA23-X4 must not be connected.
- 3. Turn the isolator switch on.
- 4. Ensure that the CTC CombiAir is connected to the power source.
- 5. After 6 8 hours, connect the communication cable (W2) to the terminal block AA23-X4.
- 6. Restart the indoor module. Follow the instructions for "Start-up and inspection" in the installation manual for the indoor module.

The heat pump starts 30 minutes after the outdoor unit has been powered up and the communication cable (W2) has been connected, if necessary.

If scheduled *silent operation* is required, it must be scheduled in the inner section or control unit.



Caution

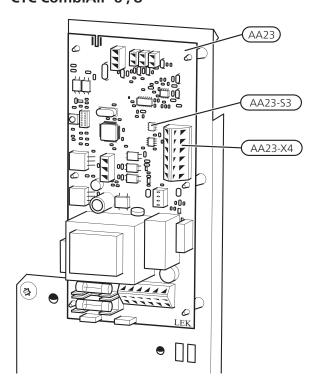
Silent mode should only be scheduled periodically because the maximum output is limited to approx. the nominal values.



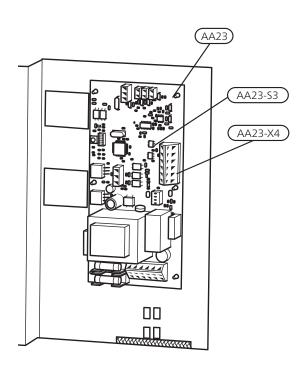
Caution

Do not start any electrical work until at least two minutes after cutting the power.

CTC CombiAir 6,8



CTC CombiAir 12, 16



Readjusting, heating medium side

Air is initially released from the hot water and venting may be necessary. If bubbling sounds can be heard from the heat pump, the circulation pump and radiators the entire system will require further venting. When the system is stable (correct pressure and all air eliminated) the automatic heating control system can be set as required.

Adjustment, charge flow

Instructions for adjusting hot water charging are in the Installer Manual for the relevant indoor module. See section Accessories for a list of the indoor units and accessories that can be connected to CTC CombiAir .

7 Control

For information about display settings, see the manual for the controlling product.

CTC CombiAir Chapter 7 | Control 43

8 Disturbances in comfort

Troubleshooting



NOTE

Work behind covers secured by screws may only be carried out by, or under the supervision of, a qualified installation engineer.



NOTE

As CTC CombiAir can be connected to a large number of external units, these should also be checked.



NOTE

In the event of action to rectify malfunctions that require work within screwed hatches the incoming electricity must isolated at the safety switch.

The following tips can be used to rectify comfort disruption:

Basic actions

CTC CombiAir not in operation

 Ensure that the CTC CombiAir is connected to the power source and that compressor operation is required.

CTC CombiAir does not communicate

- Check that the addressing of CTC CombiAir is correct.
- Check that the communication cable is correctly connected and working.

Further possible measures

If any components are disconnected from the power.

Start by checking the following items:

 That the heat pump is running or that the supply cable to CTC CombiAir is connected.

That the feed cable is connected to CTC CombiAir.

- Group and main fuses of the accommodation.
- The heat pump's fuse (F).
- The main product's fuses.
- The property's earth circuit breaker.
- The main product's temperature limiter.

Low hot water temperature or a lack of hot water



Caution

This part of the fault-tracing chapter only applies if the heat pump is docked to the hot water heater.

- Large hot water consumption.
 - Wait until the hot water has heated up.
- The hot water settings are adjusted on the display on the indoor module / control module.
 - See the manual for the indoor module or control module.

Low room temperature

- Closed thermostats in several rooms.
 - Set the thermostats to max in as many rooms as possible.
- Incorrect settings in indoor module or control module.

High room temperature

- Incorrect settings in indoor module or control module.
 - See the manual for the indoor module or control module.

Large amount of water below CTC CombiAir

Check that the water drainage via the condensation pipe (KVR) is working.

Sensor placement

Sensors etc.

BE1 (CT) Current sensor

BP1 (63H1) High pressure pressostat
BP2 (LPT) Low pressure transmitter
BP4 High pressure sensor

BT3 Temperature sensor, heating medium re-

turn line

BT12 Temperature sensor, condenser supply line

BT14 (Tho-D) Temperature sensor, hot gas BT15 Temperature sensor, fluid pipe

BT16 (Tho-R1) Temperature sensor, heat exchanger, 1
BT17 (Tho-S) Temperature sensor, suction gas
BT28 (Tho-A) Temperature sensor, ambient

EB10 (CH) Compressor heater
EB11 (DH) Drip tray heater
EP2 Condenser

GQ1 (FM01) Fan

GQ10 (CM) Compressor HS1 Drying filter QN1 (EEV) Expansion valve

QN1 (SM2) Expansion valve, heating

QN2 (20S) 4-way valve

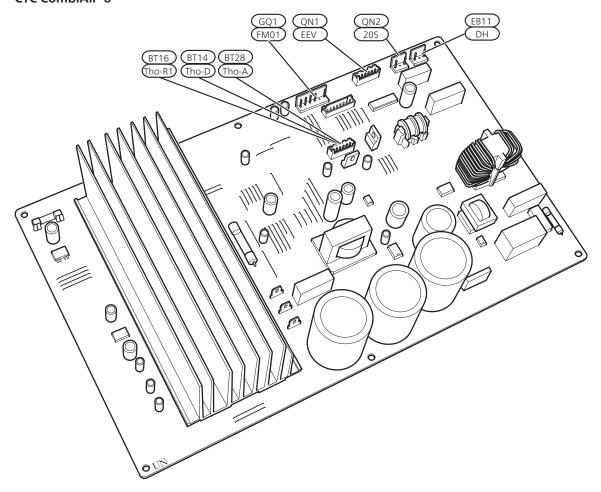
QN3 (SM1) Expansion valve, cooling

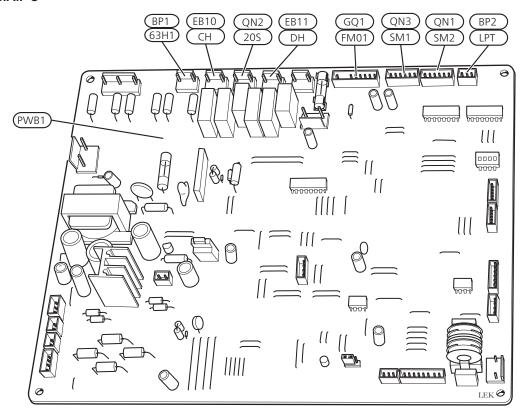
Tho-R2 Temperature sensor, heat exchanger, 2

Designations according to standard EN 81346-2.

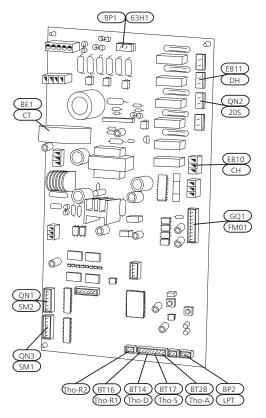
Designations within brackets according to the supplier's standard.

Connection to board (PWB1)

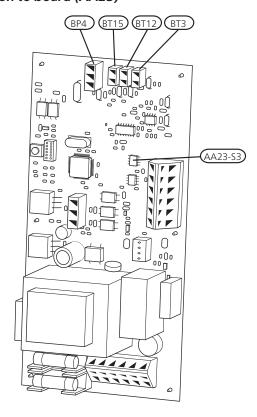




CTC CombiAir 12 /CTC CombiAir 16

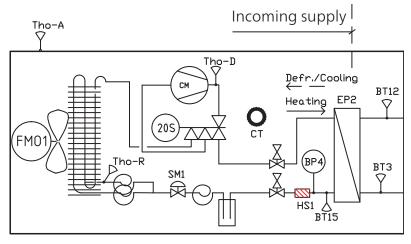


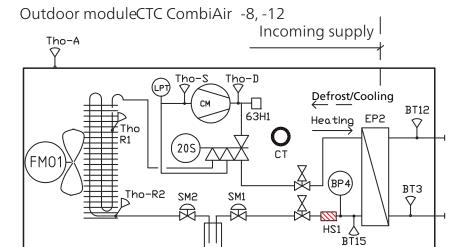
Connection to board (AA23)



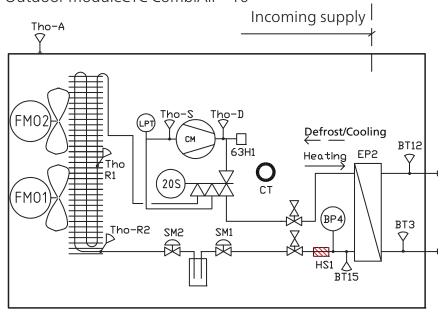
Sensor placement in CTC CombiAir

Outdoor moduleCTC CombiAir -6



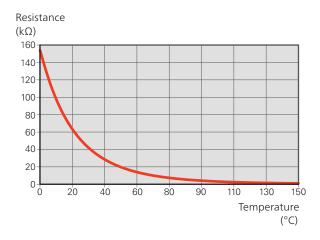


Outdoor moduleCTC CombiAir -16

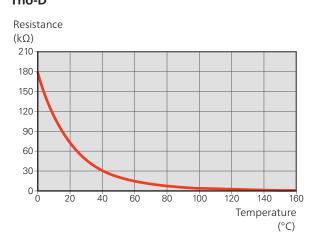


Data for temperature sensor in CTC CombiAir 6

Tho-D

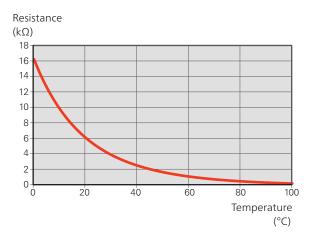


12, 16 Tho-D

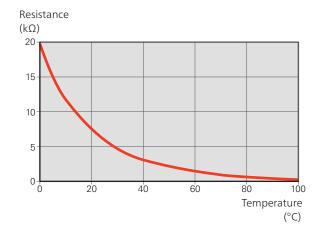


Data for temperature sensor in CTC CombiAir 8,

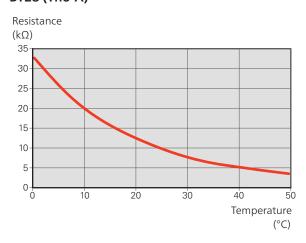
Tho-A, R



Tho-S, Tho-R1, Tho-R2



BT28 (Tho-A)



Data for return line temperature sensor (BT3), condensor supply (BT12) and fluid pipe (BT15)

Temperature	Resistance	Voltage (VDC)
(°C)	(kOhm)	voltage (vbc)
-40	351.0	3.256
-35	251.6	3.240
-30	182.5	3.218
-25	133.8	3.189
-20	99.22	3.150
-15	74.32	3.105
-10	56.20	3.047
-5	42.89	2.976
0	33.02	2.889
5	25.61	2.789
10	20.02	2.673
15	15.77	2.541
20	12.51	2.399
25	10.00	2.245
30	8.045	2.083
35	6.514	1.916
40	5.306	1.752
45	4.348	1.587
50	3.583	1.426
55	2.968	1.278
60	2.467	1.136
65	2.068	1.007
70	1.739	0.891
75	1.469	0.785
80	1.246	0.691
85	1.061	0.607
90	0.908	0.533
95	0.779	0.469
100	0.672	0.414

9 Alarm list

See alarm list in the manual for the controlling product.

CTC CombiAir Chapter 9 | Alarm list 51

10 Accessories

Ground stand

Ground stand

CTC CombiAir 6, 8, 12, 16 Part no. 589340301

Wall bracket

Wall mounting of CTC CombiAir . Part no. 589341301

Condensation water pipe - KVR

1-phase

Condensation water pipe, different lengths. Earth circuit breaker 1-phase.

KVR, 1 metre

Part no. 589342301

KVR, 3 metres

Part no. 589342302

KVR, 6 metres

Part no. 589342303

2-phase

Condensation water pipe, different lengths. Earth circuit breaker 2-phase.

KVR, 1 metre

Part no. 589342304

KVR, 3 metres

Part no. 589342305

KVR, 6 metres

52

Part no. 589342306

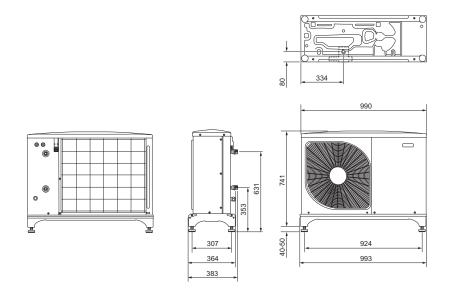
For more information, see ctc-heating.com.

Chapter 10 | Accessories CTC CombiAir

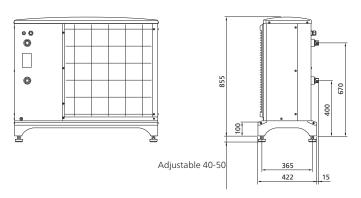
11 Technical data

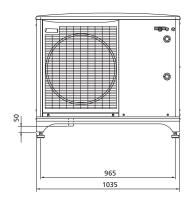
Dimensions and setting-out coordinates

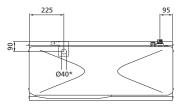
CTC CombiAir 6



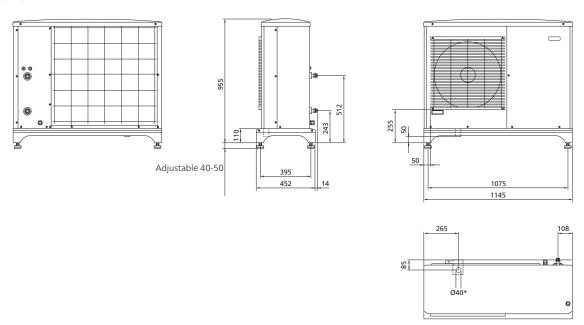
^{*}Requires accessory KVR.



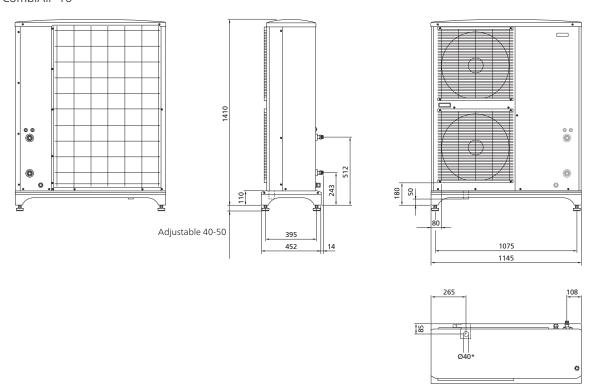




^{*}Requires accessory KVR.



^{*}Requires accessory KVR.



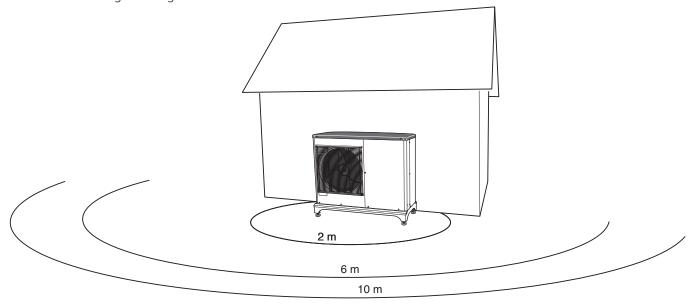
^{*}Requires accessory KVR.

Sound levels

CTC CombiAir is usually placed next to a house wall, which gives a directed sound distribution that should be considered. Accordingly, you should always attempt when positioning to choose the side that faces the least sound sensitive neighbouring area.

The sound pressure levels are further affected by walls, bricks, differences in ground level, etc and should therefore only be seen as guide values.

CTC CombiAir adjusts the fan speed depending on the ambient temperature and evaporation temperature.



Air/water heat pump		CTC Combi- Air 6	CTC Combi- Air 8	CTC Combi- Air 12	CTC Combi- Air 16
Sound power level* According to EN12102 at 7/45 (nominal)	L _W (A)	50	54	57	61
Sound pressure level at 2 m free standing.*	dB(A)	36	40	43	47
Sound pressure level at 6 m free standing.*	dB(A)	26.5	30.5	33.5	37.5
Sound pressure level at 10 m free standing.*	dB(A)	22	26	29	33

^{*} Free space.

CTC CombiAir Chapter 11 | Technical data

Technical specifications

Air/water heat pump		CTC Combi- Air 6	CTC Combi- Air 8	CTC Combi- Air 12	CTC Combi- Air 16	
Output data according to EN 14511 ΔT5K	Outdoor temp./					
<i>Heating</i>	Supply temp. 7/35 °C (floor)	2.67/0.50/5.32	3.86/0.83/4.65	5.21/1.09/4.78	7.03/1.45/4.85	
	2/35 °C (floor)	2.32/0.55/4.20	5.11/1.36/3.76	6.91/1.79/3.86	9.33/2.38/3.92	
Capacity / power input / COP (kW/kW/-)	-7/35 °C (floor)	4.60/1.79/2.57	6.60/2.46/2.68	9.00/3.27/2.75	12.1/4.32/2.80	
at nominal flow	7/45 °C	2.28/0.63/3.62	3.70/1.00/3.70	5.00/1.31/3.82	6.75/1.74/3.88	
	2/45 °C	1.93/0.67/2.88	5.03/1.70/2.96	6.80/2.24/3.04	9.18/2.98/3.08	
Cooling	27/7 °C	5.87/1.65/3.56	7.52/2.37/3.17	9.87/3.16/3.13	13.30/3.99/3.33	
	27/18 °C	7.98/1.77/4.52	11.20/3.20/3.50	11.70/3.32/3.52	17.70/4.52/3.91	
Capacity / Power input / EER (kW/kW/-)	35/7 °C	4.86/1.86/2.61	7.10/2.65/2.68	9.45/3.41/2.77	13.04/4.53/2.88	
at maximum flow	35/18 °C	7.03/2.03/3.45	9.19/2.98/3.08	11.20/3.58/3.12		
Electrical data	33/16 C	7.0372.0373.43	9.19/2.96/3.06	11.20/3.36/3.12	13.70/3.04/3.12	
Rated voltage			220\/ E0U>	230V 2 ~ 50Hz		
	Δ.	15	16	230V 2 ~ 30H2	25	
Max operating current, heat pump	A _{rms}					
Max operating current, compressor	A _{rms}	14	15	22	24	
Starting current	A _{rms}			5	2	
Nominal output, fan	W	50	86	86	2 x 86	
Fuse ¹⁾	A _{rms}	16	16	25	25	
Enclosure class			IP.	24		
Refrigerant circuit						
Type of refrigerant				10A		
GWP refrigerant			· · · · · · · · · · · · · · · · · · ·)88		
Type of compressor			Twin I	Rotary		
Compressor oil			M-N	1A68		
Volume	kg	1.5	2.55	2.9	4.0	
CO ₂ equivalent	t	3.13	5.32	6.06	8.35	
Cut-out value pressostat HP	MPa	-		4.15 (41.5 bar)		
Cut-out value HP		4.15 (41.5 bar)		-		
Cut-out value pressostat LP	MPa	-	0.079 (0.79 bar)			
Brine						
Airflow	m³/h	2,530	3,000	4,380	6,000	
Min. / Max. air temp.	°C		-20	/ 43		
Defrosting system	1		Revers	e cycle		
Heating medium circuit						
Min/Max system pressure heating medium	MPa		0.05/0.25 (0.5/4.5bar)		
Min volume, climate system, heating/cooling	I	20	50	80	150	
Min volume, climate system, under floor cooling	I	50	80	100	150	
Max flow, climate system	l/s	0.29	0.38	0.57	0.79	
Min flow, climate system, at 100% circulation pump speed (defrosting flow)	l/s	0.19	0.19	0.29	0.39	
Min flow, heating	l/s	0.09	0.12	0.15	0.25	
Min flow, cooling	1/5	0.09	0.12	0.13	0.23	
Min. / Max. HM temp continuous operation	°C	0.11		/ 58	0.32	
Connection heating medium ext thread				1"		
Dimensions and weight			G	1		
Width	mm	993	1035	1145	1145	
		364	422	452	452	
Depth Height with stand	mm					
Height with stand	mm	791 (+50/-0)	895 (+50/-0)	995 (+50/-0)	1450 (+50/-0)	
Weight (excl. packaging)	kg	66	90	105	135	
Miscellaneous	1		1 = -15 -1			
Substances according to Directive (EG) no. 1907/2006	o, article 33 (Reach)	500250001		components	E0035300:	
Part No.		589350001	589351001	589352001	589353001	

¹⁾Specified output is limited with lower fusing.

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Chapter 11 | Technical data CTC CombiAir

SCOP & P_{designh}

acsigiiii								
SCOP & P _{designh} CTC Com	biAir accordi	ing to EN 148	25					
CTC CombiAir	6			8	1	2	16	
	P _{designh}	SCOP	P _{designh}	SCOP	P _{designh}	SCOP	P _{designh}	SCOP
SCOP 35 Average climate	4.8	4.79	8.2	4.37	11.5	4.43	14.5	4.48
SCOP 55 Average climate	5.3	3.36	7.0	3.26	10	3.37	14	3.43
SCOP 35 Cold climate	4.0	3.68	9	3.39	11.5	3.41	15	3.48
SCOP 55 Cold climate	5.6	2.98	10	2.72	13	2.75	16	2.77
SCOP 35 Warm climate	4.2	6.39	8	5.75	12	5.80	15	5.99
SCOP 55 Warm climate	4.8	4.55	8	4.55	12	4.65	15	4.79

Energy rating, average climate

Model		CTC CombiAir 6	CTC CombiAir 8	CTC CombiAir 12	CTC CombiAir 16
Temperature application	°C	35 / 55	35 / 55	35 / 55	35 / 55
The product's room heating efficiency class ¹⁾		A+++ / A++	A++ / A++	A++ / A++	A+++ / A++
Space heating efficiency class of the system ²⁾		A+++ / A++	A+++ / A++	A+++ / A++	A+++ / A++

 $^{^1\}mbox{Scale}$ for the product's room heating efficiency class A++ to G.

The reported efficiency of the package also takes the controller into account. If an external supplementary boiler or solar heating is added to the package, the overall efficiency of the package should be recalculated.

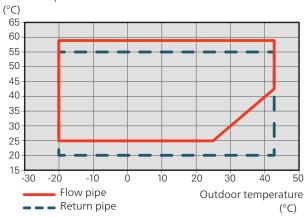
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²Scale for the system's room heating efficiency class A+++ to G.

Working area

Compressor operation – heating

Water temperature

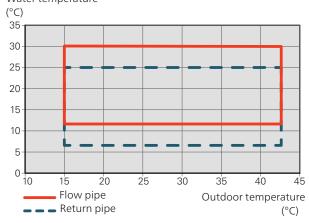


During shorter time it is allowed to have lower working temperatures on the water side, e.g. during start up.

Compressor operation – cooling

Water temperature

60

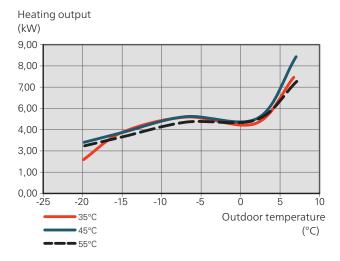


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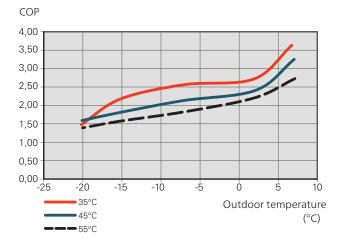
Capacity and COP

Capacity and COP at different supply temperatures. Maximum capacity including defrosting. According to standard EN 14511.

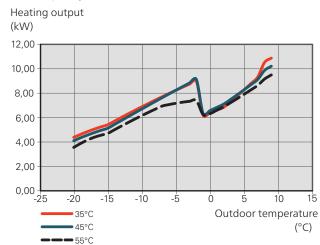
Max. capacity CTC CombiAir 6



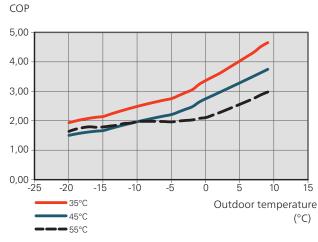
COP CTC CombiAir 6



Max. capacity CTC CombiAir 8

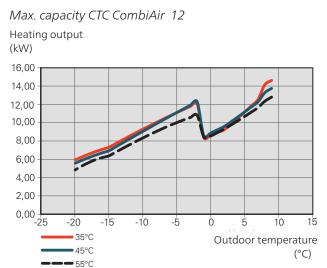


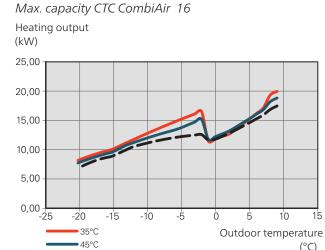
COP CTC CombiAir 8



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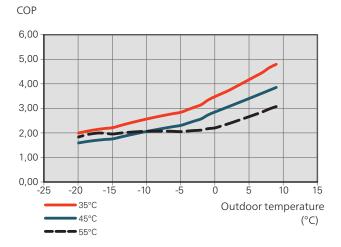




(°C)

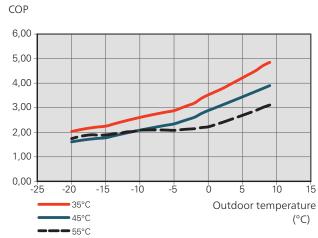


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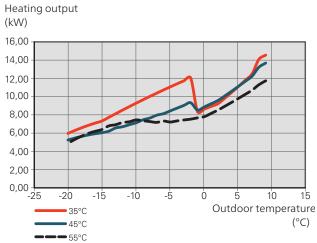
-- 55°C



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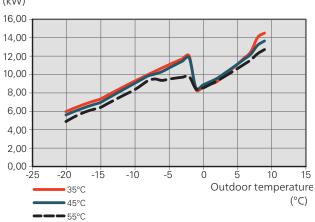
Output with lower fuse rating than recommended

Supplied power CTC CombiAir 12 , fuse rating 16A



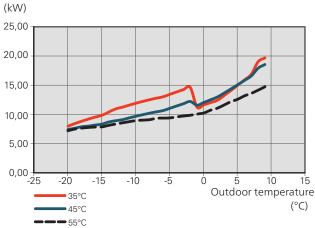
Supplied power CTC CombiAir 12, fuse rating 20A

Heating output (kW)



Supplied power CTC CombiAir 16, fuse rating 20A

Heating output



Energy labelling

Information sheet

Supplier		стс					
Model		CTC CombiAir 6	CTC CombiAir 8	CTC CombiAir 12	CTC CombiAir 16		
Temperature application	°C	35 / 55	35 / 55	35 / 55	35 / 55		
Seasonal space heating energy efficiency class, average climate		A++ / A++	A++ / A++	A++ / A++	A++ / A++		
Rated heat output (P _{designh}), average climate	kW	5 / 5	8 / 7	12 / 10	15 / 14		
Annual energy consumption space heating, average climate	kWh	2,072 / 3,245	3,874 / 4,435	5,361 / 6,137	6,691 / 8,428		
Seasonal space heating energy efficiency, average climate	%	188 / 131	172 / 127	174 / 132	176 / 134		
Sound power level L _{WA} indoors	dB	35	35	35	35		
Rated heat output (P _{designh}), cold climate	kW	4 / 6	9 / 10	12 / 13	15 / 16		
Rated heat output (P _{designh}), warm climate	kW	4 / 5	8/8	12 / 12	15 / 15		
Annual energy consumption space heating, cold climate	kWh	2,694 / 4,555	6,552 / 9,064	8,302 / 11,639	10,628 / 14,220		
Annual energy consumption space heating, warm climate	kWh	870 / 1,398	1,860 / 2,350	2,765 / 3,445	3,344 / 4,186		
Seasonal space heating energy efficiency, cold climate	%	143 / 117	132 / 106	134 / 107	136 / 108		
Seasonal space heating energy efficiency, warm cli- mate	%	252 / 179	227 / 179	229 / 183	237 / 188		
Sound power level L _{WA} outdoors	dB	50	54	57	61		

Data for energy efficiency of the package

Model		CTC CombiAir 6	CTC CombiAir 8	CTC CombiAir 12	CTC CombiAir 16
Control module model		CTC EcoLogic M, L			
Temperature application	°C	35 / 55	35 / 55	35 / 55	35 / 55
Controller, class			\	/I	
Controller, contribution to efficiency	%		4	.0	
Seasonal space heating energy efficiency of the package, average climate	%	192 / 135	176 / 131	178 / 136	180 / 138
Seasonal space heating energy efficiency class of the package, average climate		A+++ / A++	A+++ / A++	A+++ / A++	A+++ / A++
Seasonal space heating energy efficiency of the package, cold climate	%	147 / 121	136 / 110	138 / 111	140 / 112
Seasonal space heating energy efficiency of the package, warm climate	%	256 / 183	231 / 183	233 / 187	241 / 192

The reported efficiency of the package also takes the controller into account. If an external supplementary boiler or solar heating is added to the package, the overall efficiency of the package should be recalculated.

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Technical documentation

Model				CTC CombiAir 6			
Type of heat pump		Air-v	vater				
			ust-water				
		Brine					
Low-temperature heat pump		☐ Wate					
		Yes	No				
Integrated immersion heater for additional	l heat	☐ Yes	No No				
Heat pump combination heater		Yes	No.				
Climate		X Aver	age \square	Cold Warm			
Temperature application			age (55 °C				
Applied standards				11 / EN12102			
Rated heat output	Prated	5.3	kW	Seasonal space heating energy efficiency	ης	131	%
Declared capacity for space heating at part I Tj	load and at ou	tdoor temp	perature	Declared coefficient of performance for space outdoor temperature Tj	heating at p	art load a	and at
Tj = -7 °C	Pdh	4.7	kW	Tj = -7 °C	COPd	1.88	-
Tj = +2 °C	Pdh	2.8	kW	Tj = +2 °C	COPd	3.26	-
Tj = +7 °C	Pdh	1.8	kW	Tj = +7 °C	COPd	4.72	-
Tj = +12 °C	Pdh	2.7	kW	Tj = +12 °C	COPd	6.47	-
Tj = biv	Pdh	4.7	kW	Tj = biv	COPd	1.88	-
Tj = TOL	Pdh	4.1	kW	Tj = TOL	COPd	1.77	-
Tj = -15 °C (if TOL < -20 °C)	Pdh		kW	Tj = -15 °C (if TOL < -20 °C)	COPd		-
			0.5		701	- 10	0.5
Bivalent temperature	T _{biv}	-7	°C	Min. outdoor air temperature	TOL	-10	°C
Cycling interval capacity	Pcych		kW	Cycling interval efficiency	COPcyc		-
Degradation coefficient	Cdh	0.99	-	Max supply temperature	WTOL	58	°C
Power consumption in modes other than ac	tive mode						
Off mode	P _{OFF}	0.007	kW	Rated heat output	Psup	1.1	kW
Thermostat-off mode	P _{TO}	0.012	kW	·			
Standby mode	P _{SB}	0.012	kW	Type of energy input		Electric	
Crankcase heater mode	P _{CK}	0	kW				
Other items							
Capacity control		Variable		Rated airflow (air-water)		2,526	m³/h
Sound power level, indoors/outdoors	L _{WA}	35 / 50	dB	Nominal heating medium flow			m³/h
Annual energy consumption	Q _{HE}	3,245	kWh	Brine flow brine-water or water-water heat pumps			m³/h
Contact information	Enertec	h AB, P.O B	lox 309, SI	E-34126 Ljungby, Sweden			1

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Model				CTC CombiAir 8								
Type of heat pump		Air-v	vater									
		Exhaust-water										
		Brine-water										
			er-water									
Low-temperature heat pump		☐ Yes	⋈ No									
Integrated immersion heater for additional heat	t	Yes	⋈ No									
Heat pump combination heater		Yes	No No									
Climate		X Aver	age \square	Cold Warm								
Temperature application			 age (55 °C									
Applied standards				25 / EN12102								
Rated heat output	Prated	7	kW	Seasonal space heating energy efficiency	ης	127	%					
Declared capacity for space heating at part load of Tj	and at ou	tdoor tem	perature	Declared coefficient of performance for space outdoor temperature Tj	heating at p	part load a	and at					
Tj = -7 °C	Pdh	6.3	kW	Tj = -7 °C	COPd	1.94	-					
Tj = +2 °C	Pdh	3.9	kW	Tj = +2 °C	COPd	3.11	-					
Tj = +7 °C	Pdh	2.6	kW	Tj = +7 °C	COPd	4.44	-					
Tj = +12 °C	Pdh	3.7	kW	Tj = +12 °C	COPd	6.72	-					
Tj = biv	Pdh	6.6	kW	Tj = biv	COPd	1.83	-					
Tj = TOL	Pdh	5.9	kW	Tj = TOL	COPd	1.86	-					
Tj = -15 °C (if TOL < -20 °C)	Pdh		kW	Tj = -15 °C (if TOL < -20 °C)	COPd		-					
Bivalent temperature	T _{biv}	-9	°C	Min. outdoor air temperature	TOL	-10	°C					
Cycling interval capacity	Pcych		kW	Cycling interval efficiency	COPcyc	10	_					
Degradation coefficient	Cdh	0.97	-	Max supply temperature	WTOL	58	°C					
Power consumption in modes other than active r		0.37		Additional heat	11102							
Off mode	P _{OFF}	0.002	kW	Rated heat output	Psup	1.1	kW					
Thermostat-off mode	P _{TO}	0.002	kW	nated fieut output	i sup	1.1	IN V V					
Standby mode	P _{SB}	0.015	kW	Type of energy input		Electric						
Crankcase heater mode	P _{CK}	0.013	kW	Type of energy input		FIECUIC						
	r CK	0.03	KVV									
Other items		27 1 1 1				2.000	271					
Capacity control		Variable	15	Rated airflow (air-water)		3,000	m³/h					
Sound power level, indoors/outdoors	L _{WA}	35 / 54	dB	Nominal heating medium flow		0.6	m³/h					
Annual energy consumption	Q _{HE}	4,435	kWh	Brine flow brine-water or water-water heat pumps			m ³ /h					
Contact information	Enertech	n AB, P.O B	ox 309, SE	-34126 Ljungby, Sweden								

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Model				CTC CombiAir 12								
Type of heat pump		Air-v	vater									
		Exhaust-water										
		Brine-water										
Loui topopo evaturo le cot pure			er-water									
Low-temperature heat pump		☐ Yes	No No									
Integrated immersion heater for additional heat	t	☐ Yes	X No									
Heat pump combination heater		Yes	No No									
Climate		X Aver	age \square	Cold Warm								
Temperature application			age (55 °C									
Applied standards				11 / EN12102								
Rated heat output	Prated	10	kW	Seasonal space heating energy efficiency	ης	132	%					
Declared capacity for space heating at part load of Tj	and at ou	tdoor tem	perature	Declared coefficient of performance for space outdoor temperature Tj	heating at p	part load a	and at					
Tj = -7 °C	Pdh	8.9	kW	Tj = -7 °C	COPd	1.99	-					
Tj = +2 °C	Pdh	5.5	kW	Tj = +2 °C	COPd	3.22	-					
Tj = +7 °C	Pdh	3.5	kW	Tj = +7 °C	COPd	4.61	-					
Tj = +12 °C	Pdh	5.0	kW	Tj = +12 °C	COPd	6.91	-					
Tj = biv	Pdh	9.2	kW	Tj = biv	COPd	1.90	-					
Tj = TOL	Pdh	8.1	kW	Tj = TOL	COPd	1.92	-					
Tj = -15 °C (if TOL < -20 °C)	Pdh		kW	Tj = -15 °C (if TOL < -20 °C)	COPd		-					
Bivalent temperature	T _{biv}	-8	°C	Min. outdoor air temperature	TOL	-10	°C					
Cycling interval capacity	Pcych		kW	Cycling interval efficiency	COPcyc	10	_					
Degradation coefficient	Cdh	0.98	-	Max supply temperature	WTOL	58	°C					
-		0.50		Additional heat	11102							
Power consumption in modes other than active r Off mode	P _{OFF}	0.002	kW	Rated heat output	Psup	1.9	kW					
Thermostat-off mode	P _{TO}	0.002	kW	nated heat output	rsup	1.5	K V V					
Standby mode	P _{TO}	0.014	kW	Type of energy input		Electric						
Crankcase heater mode		0.015	kW	Type of energy input		Electric						
Craniccase neater mode	P _{CK}	0.035	KVV									
Other items												
Capacity control		Variable		Rated airflow (air-water)		4,380	m³/h					
Sound power level, indoors/outdoors	L _{WA}	35 / 57	dB	Nominal heating medium flow		0.86	m³/h					
Annual energy consumption	Q _{HE}	6,137	kWh	Brine flow brine-water or water-water heat pumps			m³/h					
Contact information	Enertech	AB, P.O B	Box 309, SE	-34126 Ljungby, Sweden	1	1	1					

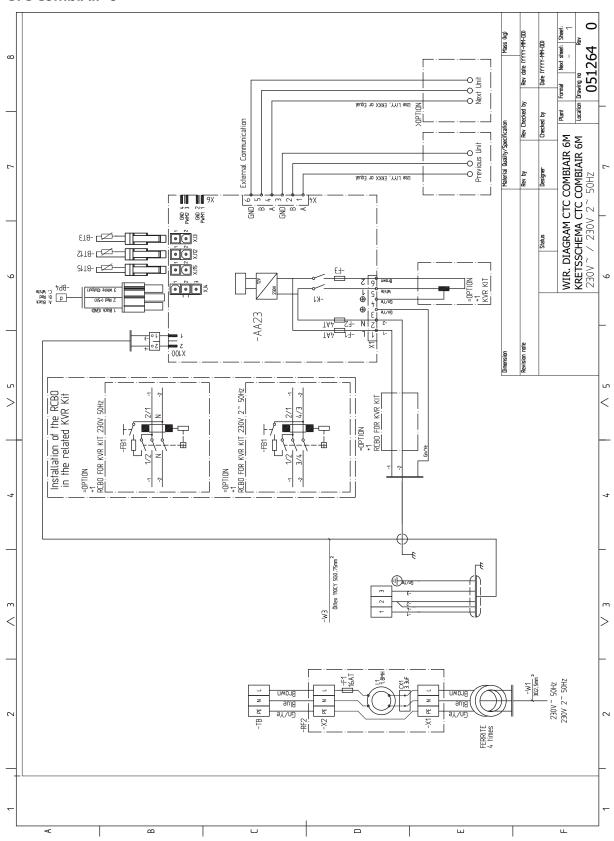
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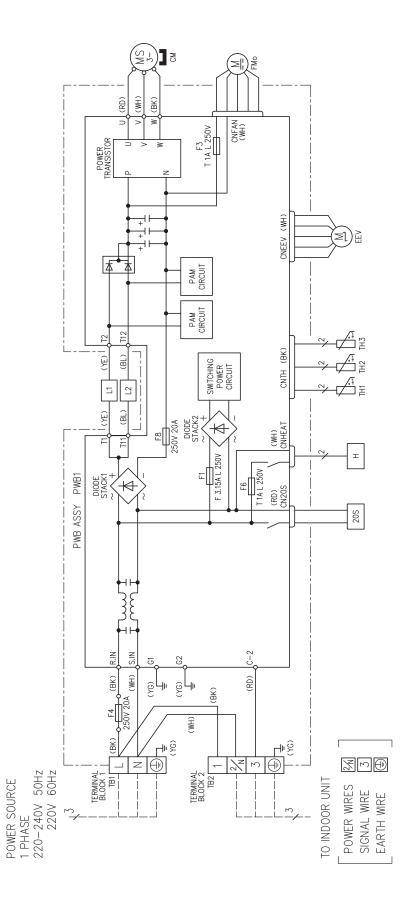
Model			CTC CombiAir 16							
Type of heat pump		X Air-water								
			□ Exhaust-water							
		Brine-water								
			Water-water							
Low-temperature heat pump			Yes No							
Integrated immersion heater for additional heat		Yes No								
Heat pump combination heater		☐ Yes ☒ No								
Climate			Average Cold Warm							
Temperature application			Average (55 °C) Low (35 °C)							
Applied standards			EN14825 / EN14511 / EN12102							
Rated heat output	Prated	14	kW	Seasonal space heating energy efficiency	ης	134	%			
Declared capacity for space heating at part load and at outdoor temperature				Declared coefficient of performance for space heating at part load and at outdoor temperature Tj						
Tj = -7 °C	Pdh	12.5	kW	Tj = -7 °C	COPd	2.01	-			
Tj = +2 °C	Pdh	7.6	kW	Tj = +2 °C	COPd	3.29	-			
Ti = +7 °C	Pdh	4.9	kW	Tj = +7 °C	COPd	4.68	-			
Ti = +12 °C	Pdh	6.8	kW	Tj = +12 °C	COPd	7.03	-			
Tj = biv	Pdh	12.7	kW	Tj = biv	COPd	1.95	-			
Tj = TOL	Pdh	11.0	kW	Tj = TOL	COPd	1.95	-			
Tj = -15 °C (if TOL < -20 °C)	Pdh		kW	Tj = -15 °C (if TOL < -20 °C)	COPd		-			
Bivalent temperature	T _{biv}	-8	°C	Min. outdoor air temperature	TOL	-10	°C			
Cycling interval capacity	Pcych		kW	Cycling interval efficiency	COPcyc		-			
Degradation coefficient	Cdh	0.98	-	Max supply temperature	WTOL	58	°C			
Power consumption in modes other than act	ive mode			Additional heat						
Off mode	P _{OFF}	0.002	kW	Rated heat output	Psup	3.0	kW			
Thermostat-off mode	P _{TO}	0.016	kW			1	1			
Standby mode	P _{SB}	0.015	kW	Type of energy input		Electric				
Crankcase heater mode	P _{CK}	0.035	kW		1					
Other items										
Capacity control		Variable		Rated airflow (air-water)		6,000	m³/h			
Sound power level, indoors/outdoors	L _{WA}	35 / 61	dB	Nominal heating medium flow		1.21	m³/h			
Annual energy consumption	Q _{HE}	8,428	kWh	Brine flow brine-water or water-water heat pumps			m³/h			
Contact information	Enertech	AB. P.O F	Box 309. SF	E-34126 Ljungby, Sweden		l	l			

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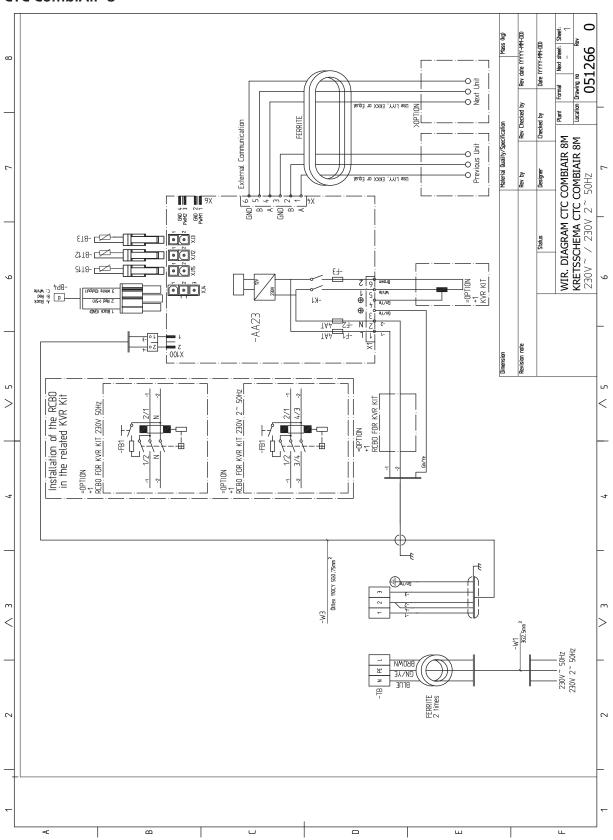
Electrical circuit diagram

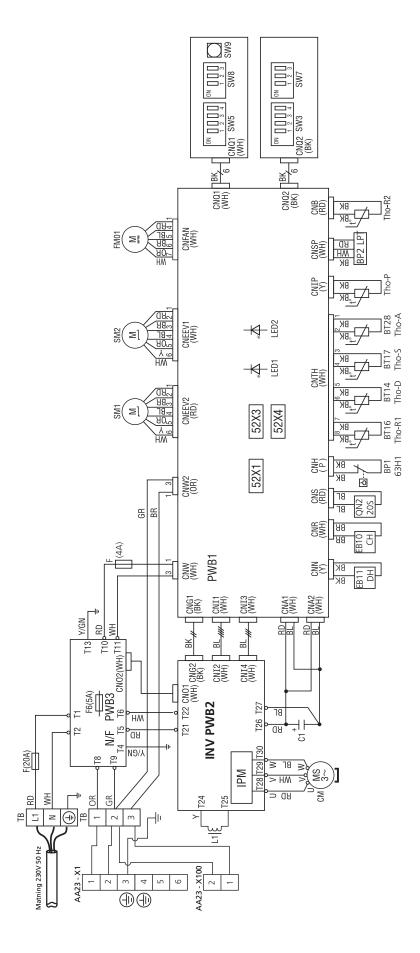
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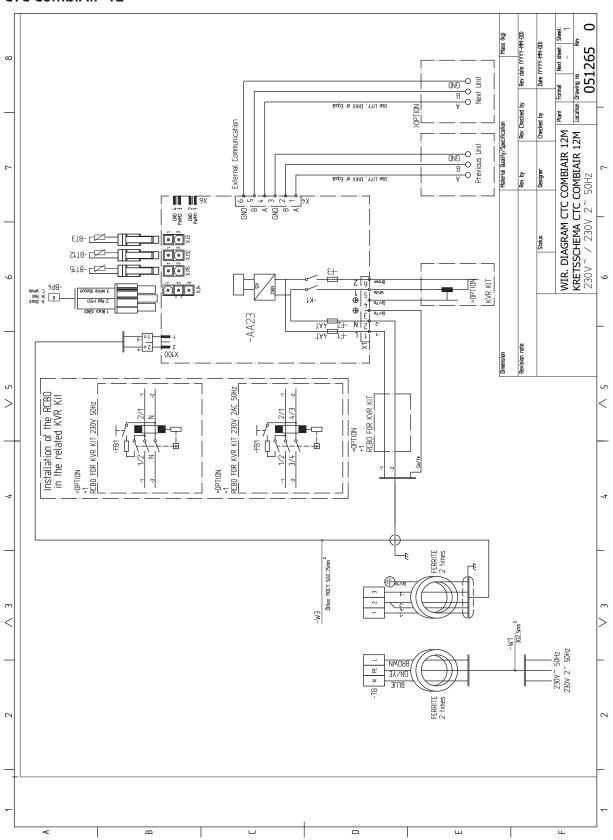
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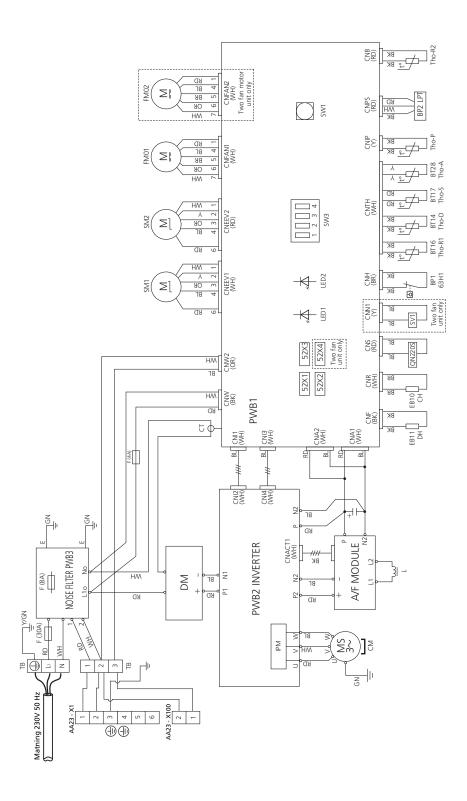


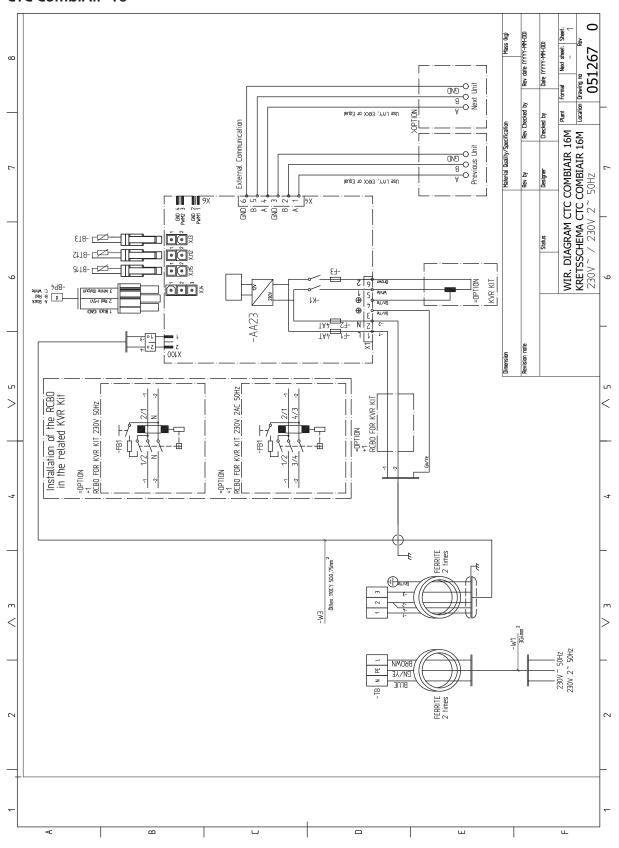


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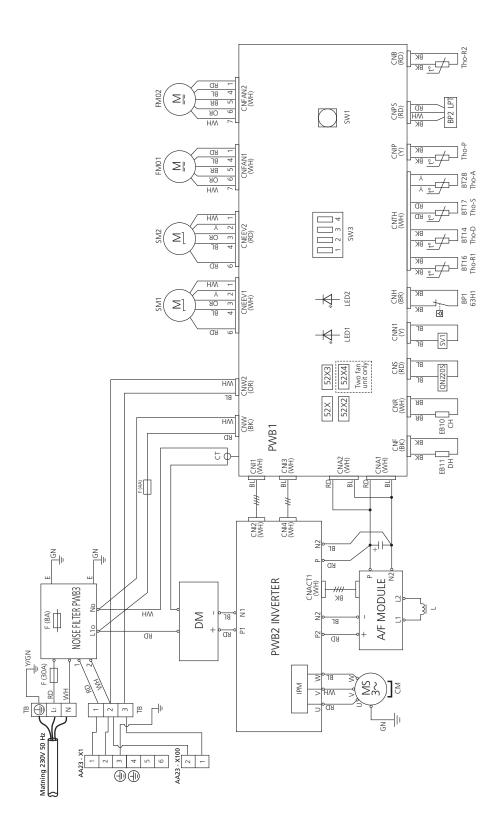
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12 Item register

Item register

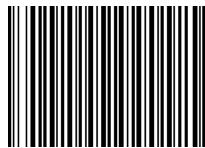
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Enertech AB P.O Box 309 SE-341 26 Ljungby, Sweden www.ctc.se



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